

## PHASE CHANGE MEMORY DEVICE

### BACKGROUND OF THE INVENTION

#### Field of the Invention

The present invention relates to a phase change memory (PCM)  
5 device.

#### Description of the Related Art

As is known, phase change memory arrays are based upon memory elements which use a class of materials that have the property of switching between two phases having distinct electrical characteristics, associated to two  
10 different crystallographic structures of the material forming the memory element, and precisely an amorphous, disorderly phase and a crystalline or polycrystalline, orderly phase. The two phases are hence associated to resistivities of considerably different values.

Currently, the alloys of elements of group VI of the periodic table, such as Te or Se, referred to as calcogenides or calcogenic materials, can be used  
15 advantageously in phase change memory cells. The currently most promising calcogenide is formed from an alloy of Ge, Sb and Te ( $\text{Ge}_2\text{Sb}_2\text{Te}_5$ ), which is now widely used for storing information on overwritable disks.

In the calcogenides, the resistivity varies by two or more orders of magnitude when the material passes from the amorphous (more resistive) phase  
20 to the crystalline (more conductive) phase, and vice versa. In the amorphous state, moreover, the resistivity depends to a marked extent upon the temperature, with variations of approximately one order of magnitude every  $100^\circ\text{C}$  with a behavior typical of P-type semiconductors.

25 Phase change can be obtained by increasing the temperature locally. Below  $150^\circ\text{C}$ , both of the phases are stable. Above  $200^\circ\text{C}$ , there is a rapid

nucleation of the crystallites and, if the material is kept at the crystallization temperature for a sufficiently long time, it undergoes a phase change and becomes crystalline. To bring the calcogenide back to the amorphous state it is necessary to raise the temperature above the melting temperature (approximately 600°C) and then cool it off rapidly.

From the electrical standpoint, it is possible to reach the crystallization and melting temperatures by causing a current to flow through a crystalline resistive element that heats the calcogenic material by the Joule effect. Figure 1 illustrates, in a simplified way, the behavior of the resistance of a calcogenic material as a function of the heating current and the logic values associated thereto, wherein  $R_R$  indicates the resistance corresponding to the amorphous state (reset state or logic "0") and  $R_S$  indicates the resistance corresponding to the crystalline or polycrystalline state (set state or logic "1").

The overall structure of a phase change memory is shown in Figure 2. The memory array 1 of Figure 2 comprises a plurality of memory cells 2, each including a memory element 3 of a phase change type and a selection element 4 formed here by an NMOS transistor. Alternatively, the selection element 4 may be formed by a bipolar junction transistor or a PN diode.

The memory cells 2 are arranged in rows and columns. In each memory cell 2, the memory element 3 has a first terminal connected to an own bitline 11 (with addresses  $BL_{n-1}$ ,  $BL_n$ ,  $BL_{n+1}$ , ...), and a second terminal connected to a first conduction terminal of an own selection element 4. The selection element 4 has a control terminal connected to an own control line, also referred to as wordline 12 (with addresses  $WL_{n-1}$ ,  $WL_n$ ,  $WL_{n+1}$ , ...), and a second conduction terminal connected to ground.

For selecting the memory element 3 belonging to a specific cell 2, for example the one connected to the bitline  $BL_n$  and to the wordline  $WL_n$ , the bitline 11 and the wordline 12 connected to the addressed cell (selected bitline  $BL_n$  and selected wordline  $WL_n$ ) are brought to a high voltage so that the first terminal of

the memory element 3 is biased at a first voltage V1 and the second terminal is biased at a second voltage V2 close to zero.

In conformance with the indicated resistance values, by reset operation the operation is meant that is performed for obtaining a reset cell (resistance  $R_R$ ) and by set operation the operation is meant that is performed for obtaining a set cell (resistance  $R_S$ ).

Writing a bit in a two-level cell is obtained by causing a current pulse of constant duration and amplitude to flow in the cell both for the set and the reset operation.

Because of the array configuration shown in Figure 2, writing and reading a selected cell present criticalities. In fact, the cells 2 are in series to a bitline resistance RBL, designated by 15 in Figure 3a. The bitline resistance RBL is a function of the topological position of the cell 2 along the bitline 11. In particular, the resistance RBL is zero for the cells 2 connected to the first wordline 12 (WL<0>) and is maximum for the cells 2 connected to the last wordline 12 (WL<N>).

Should a write operation be performed with a fixed biasing voltage (voltage VBL in Figure 3a), the current flowing in the memory element 3 depends upon the topological position of the cell 2 to be written, *i.e.*, upon the resistance RBL. In particular, if the cell 2 to be written is connected to the first wordline 12 (WL<0>), the voltage V1 applied to the first terminal is equal to VBL and thus determines a current I1 equal to:

$$I1 = (VBL - V2) / R_c$$

where  $R_c$  is the resistance of the memory element 3. If, instead, the cell 2 to be written is connected to the last wordline 12 (WL<N>), the current I2 flowing in the cell is equal to:

$$I2 = (VBL - V2) / (R_c + RBL)$$

which is less than I1.

The resistance value of each cell 2 after writing thus depends upon the position of the cell along the respective bitline 11, thus determining a spreading of the distribution of the resistances  $R_c$  of the cells 2.

If the selection element 4 is formed by a bipolar junction transistor instead of a MOS-type transistor, the dependence of the write current upon the topological position of the selected cell is even more marked, because the current flowing in the memory element 3 depends also upon the resistance of the wordline, as shown in Figure 3b, where the wordline resistance is designated by 16 and is equal to  $R_{WL}$ .

10           The above determines a further spreading of the distribution of the resistance values of the cells 2. On the other hand, having wide distributions of cell resistance leads to problems both during reading and during writing.

          In fact, when a cell 2 is to be read that is in the reset state without damaging the information content thereof, it is necessary to apply across its  
15   memory element 3 a voltage  $V_1$ - $V_2$  that is not higher than a threshold voltage  $V_{th}$ , beyond which the memory element 3 can pass from the reset state (high reset resistance  $R_R$ , see Figure 1) to the set state (low set resistance  $R_S$ ). In practice, with current technologies and materials, threshold voltage  $V_{th}$  is about 1 V.

          In the transition from the low field, low voltage range of operation up  
20   towards the threshold voltage  $V_{th}$ , the phase change device current increases faster than linear and becomes exponential in the region around  $V_{th}$ . The device current at  $V_{th}$  is defined as  $I_{th}$ . In order to be able to read a reset cell 2 by supplying a current in the cell without exceeding the threshold voltage  $V_{th}$ , it is necessary to supply a current less than  $I_{th}$  with sufficient operating margin.  $I_{th}$  for  
25   practical devices is in the range of 1-2% of the reset current. This translates to 5-10  $\mu A$  and going lower for modern devices.

          The generation of a precise read current of the order of magnitude of 1  $\mu A$  begins to get complicated, in so far as for such values problems arise linked to process variations (mismatch, threshold voltage), temperature variations, etc.

Furthermore, with this current value, the resultant voltage across a reset cell having reset resistance  $R_R = 100 \text{ k}\Omega$  is equal to 100 mV. To distinguish therefore a set cell from a reset cell, there exists a margin of just 50 mV, intermediate between the above indicated voltage of 100 mV for reset resistance

- 5  $R_R = 100 \text{ k}\Omega$  and the resultant voltage for a set cell (close to 0 V). Providing additional margin, such as for example to limit to about 0.4-0.6 V the maximum voltage applied to the memory element during reading, greatly reduces these sense voltage differentials.

#### BRIEF SUMMARY OF THE INVENTION

- 10 One embodiment of the invention solves the problem referred to above, reducing the width of the distribution of the resistance values of the phase change cells after writing, so that during reading it will be simpler to discriminate between set cells and reset cells.

- According to one embodiment of the invention, writing of the memory  
15 cells takes place by supplying a preset current, according to the desired modification operation, reading of the cells is performed by applying a biasing voltage to the selected cells. In this way, during writing, the topological position of the selected cell does not affect the value of the current flowing in the selected cell and thus in its memory element. During reading, instead, the selected cell is  
20 biased by a voltage, thus enabling easier reading and the production of simpler sense circuits.

#### BRIEF DESCRIPTION OF THE DRAWINGS

- For a better understanding of the present invention, there are now described preferred embodiments, purely by way of non-limiting example, with  
25 reference to the attached drawings, wherein:

Figure 1 shows the plot of the resistance in set PCM cells and reset PCM cells as a function of the current;

Figure 2 is a circuit diagram of an array of PCM cells;

Figure 3a illustrates an equivalent electrical circuit of an array in case of a selection element made as a MOS transistor;

Figure 3b illustrates an equivalent electrical circuit of an array in case of a selection element made as a bipolar junction transistor;

Figure 4 illustrates a block diagram of an embodiment of the present memory device;

Figure 5 illustrates a more detailed diagram of a part of the memory device of Figure 4;

Figure 6 is a block diagram of an element of the memory device of Figure 4;

Figure 7 illustrates a more detailed diagram of one of the blocks of Figure 6;

Figure 8 illustrates a different embodiment of the block of Figure 7;

Figure 9 illustrates a general diagram of another of the blocks of Figure 6;

Figure 10 illustrates a more detailed diagram of the block of Figure 9;

Figures 11a and 11b show the programmable resistance values in a memory cell of a multilevel type;

Figures 12a and 12b show two different writing sequences of memory cells of a multilevel type; and

Figures 13-15 show electrical diagrams corresponding to a memory device of a multilevel type.

## DETAILED DESCRIPTION OF THE INVENTION

According to Figure 4, a phase change memory (PCM) device 20 comprises a memory array 1 having the structure illustrated in Figures 2 and 3a or 3b, the cells 2 whereof (only one shown in a schematic way) are addressed through wordlines WL0, WL1, ..., WLN extending from a row decoder 21 and

through bitlines BL0, BL1, ..., BLN, extending from a column selector 22, illustrated in greater detail in Figure 5 and controlled by column selection signals supplied by a column decoder 23.

The column selector 22 is moreover selectively connected to a write stage 24 or to a read stage 25 through a read/write selector 26, shown in detail in Figure 5. The write stage 24 (described in greater detail hereinbelow) generates the currents necessary for writing. To this end, it receives a write enable signal WE and input data Din, and supplies currents of appropriate value to the column selector 22. The latter supplies these currents to the bitlines BL selected according to the column selection signals supplied by the column decoder 23. The read stage 25, also described in greater detail hereinafter, has the function of reading the information content of the selected memory cells. To this end, it is enabled by an output enable signal OE and supplies output data Dout.

A charge pump block 30 generates, from the supply voltage, the operating voltages necessary for operation of the write circuit 24 and read circuit 25. A voltage regulator 31 arranged between the charge pump block 30 and the write and read stages 24, 25 stabilizes the operating voltages and generating the reference voltages necessary for biasing the circuits.

The write stage 24 can be formed by a single current generator that is mirrored by current mirror circuits of a known type to each bitline BL, as shown in Figure 5. Alternatively, as many current generators can be provided as memory cells that are written simultaneously, as shown in Figure 6.

The read stage 25 is instead formed by a plurality of sense circuits, illustrated in greater detail in Figures 9 and 10.

Figure 5 illustrates a detailed diagram of a part of the PCM device of Figure 4, showing, in greater detail, the column selector 22 and the read/write selector 26. Moreover, in Figure 5, a plurality of read circuits 33 is shown, which form the read stage 25. Instead, the write stage 24 is formed here by a single current generator.

In detail, the column selector 22 is formed by a plurality of selection switches implemented by NMOS or PMOS transistors, connected in series and controlled by respective column selection signals so as to connect each time some selected bitlines 11 (of a number equal to the number of cells that are read/written simultaneously) to as many biasing lines 34, in a per se known way. Furthermore, the column selector 22 has the function of appropriately biasing the selected bitlines 11, as explained below in detail. The number of selection switches forming the column selector 22 depends upon the dimensions of the memory array or of each sector of the latter and upon the memory organization. For example, in Figure 5 each path between a biasing line 34 and a selected bitline 11 comprises two PMOS transistors 35 and 36, controlled by respective column selection signals  $Y_m$ ,  $Y_n$ , and an NMOS transistor 37, controlled by a respective column selection signal  $Y_o$ .

Each biasing line 34 is connected to an own write line 40 and to an own read line 41 through two PMOS transistors, indicated as a write transistor 42 and a read transistor 43. All the write transistors 42 are controlled by a same write enable signal  $Y_w$ , and all the read transistors 43 are controlled by a same read enable signal  $Y_r$ . The write lines 40 are connected to as many outputs of the current generator forming the write stage 24 (if just one, as shown in Figure 5) or to a respective current generator 45, as shown in Figure 6.

During writing, the write transistors 42 are on and the read transistors 43 are off. The PMOS transistors 35, 36 and the NMOS transistors 37 corresponding to the selected bitlines 11 (as well as the write transistors 42) are biased so as to reduce as much as possible the voltage drop across them; i.e., the signals  $Y_m$ ,  $Y_n$ ,  $Y_w$  are brought low (for example to ground), and the signals  $Y_o$  are brought high (to a value such as not to significantly limit the writing current). The current supplied to the memory element 3 is supplied by the write stage 24.



During reading, the read transistors 43 are turned on, and the write transistors 42 are turned off. Reading takes place in the way described in detail hereinafter with reference to Figures 9, 10.

With the configuration of the write stage 24 of Figure 6, each current  
5 generator 45 generates a current (supplied to the respective write line 40), the value whereof depends upon the datum to be written. For example, in the case of a PCM device 20 of a two-level type,  $D_{in}$  comprises a plurality of bits  $D_0, D_1, \dots, D_i$  that can assume the logic value "0" or the logic value "1". If the bit  $D_i$  is equal to "1", the corresponding current generator generates a set current; if instead the bit  
10  $D_i$  is equal to "0", a reset current is generated.

Figure 7 illustrates an embodiment of a current generator 45.

A logic circuit 48 has an input 48c receiving a respective bit  $D_i$  and two outputs 48a, 48b supplying, respectively, a reset writing voltage  $V_{GR}$  or a set writing voltage  $V_{GS}$ . The outputs 48a, 48b of the logic circuit 48 are connected to  
15 the gate terminal of a respective generator transistor 49a, 49b. The generator transistors 49a, 49b are of an NMOS type, have grounded source terminals and drain terminals connected together and to a first node 52, through a diode-connected PMOS transistor 50 and a first enabling transistor 51, of PMOS type, which receives an inverted enabling signal  $EN\_N$  from a central processing unit of  
20 the PCM device 20 (not shown).

The first node 52 is connected to a first load branch 53, formed by two diode-connected PMOS transistors 54a, 54b coupled in series to each other between the first node 52 and a supply line 56 set at a voltage  $V_A$ . A first biasing branch 57, formed by an NMOS transistor 58 and a PMOS transistor 59, is  
25 connected in parallel to the first load branch 53. The NMOS transistor 58 of the first biasing branch 57 receives a biasing voltage  $V_B$  on its gate terminal. The PMOS transistor 59 of the first biasing branch 57 receives an enabling signal  $EN$ , opposite to the inverted enabling signal  $EN\_N$ , on its gate terminal.

A second load branch 60 is connected between the supply line 56 and a second node 64. The second load branch 60 comprises two PMOS transistors 61a, 61b connected in series and having gate terminals connected to the gate terminals of the PMOS transistors 54a, and, respectively, 54b of the first load branch 53. A second biasing branch 65, similar to the first biasing branch 57, is connected in parallel to the second load branch 60. The second biasing branch 65 is formed by transistors 66, 67 similar to transistors 58, 59 of the first biasing branch 57.

The second node 64 is connected to the respective write line 40 through a second enabling transistor 70 similar to the first enabling transistor 51.

In the current generator 45 of Figure 7, the generator transistors 49a, 49b operate as a current sources. They are turned on by the logic circuit 48 (which can be made up of simple switches, controlled by the bit  $D_i$  as well as by the write enable signal WE). In practice, the logic circuit 48 supplies an appropriate voltage (for example the supply voltage  $V_{cc}$ ) to the generator transistors 49a, 49b according to the bit (or more generically the datum) to be written. For example, if it is intended to write a "0" (reset operation, which requires a larger current than the set operation), both the generator transistors 49a, 49b are turned on. If, instead, it is intended to write a "1", only one of the generator transistors 49a, 49b is turned on. Alternatively, the two generator transistors 49a, 49b can be sized and/or biased so as to supply each only the set or the reset current. In this case, the generator transistors 49a, 49b are turned on alternately.

The generator transistors 49a, 49b can be replaced by a single generator transistor, as shown in Figure 8, wherein a generator transistor 73 has its gate terminal connected to a controlled voltage generator 74, which receives the datum or bit to be read  $D_i$  and generates a control voltage  $V_G$  having a variable value according to the datum or bit to be written  $D_i$  and thus the set or reset operation requested.

In both Figures 7 and 8, the enable signal EN and the inverted enabling signal EN\_N supplied to the transistors 51, 70, 59, 67 enable and disable the current generator 45 so as not to dissipate current when no write operations are performed, and are obtained from the write enable signal WE of Figure 4. The  
5 biasing voltage VB supplied to the NMOS transistors 58 and 66 of the biasing branches 57, 60 is an appropriate voltage that has the function, when the current generator 45 is turned off, of suitably biasing the first and second nodes 52, 64 so as not to leave them floating.

The supply voltage VA is a boosted voltage appropriately regulated  
10 by the charge pump 30 and by the voltage regulator 31 (Figure 4), or is supplied externally.

According to one embodiment of the invention, reading a memory cell 2 is performed by appropriately biasing its memory element 3 (Figure 2) and comparing the current flowing in the bitline 11 connected to the selected memory  
15 cell 2 with an appropriate reference current. Advantageously, the comparison is made using a sense circuit 33 (Figure 5) having the schematic circuit diagram of Figure 9.

In Figure 9, the read circuit 33 is formed by a differential circuit 78 of dual-input dynamics type. Consequently it has a first input connected to a first  
20 differential node 78a, where the difference between the reference current  $I_{REF}$  and the current  $I_C$  flowing in the selected cell is calculated, and a second input connected to a second differential node 78b, where the difference between the current flowing in the selected cell  $I_C$  and the reference current  $I_{REF}$  is calculated.

An embodiment of the read circuit 33 is shown in Figure 10, where,  
25 for a better understanding, a connection path to a selected memory cell 2 to be read is shown.

In detail, a cell mirror circuit 80 is connected between a supply line 85 set at the voltage VA, a cell equalization node 81, the second differential node

78b and a first intermediate node 83. The cell equalization node 81 is connected to a read line 41.

The cell mirror circuit 80 comprises a cell input transistor 88 of PMOS type diode-connected between a supply line 85 and the cell equalization node 81, a first cell mirror transistor 89 of PMOS type connected between the supply line 85 and the second differential node 78b, and a second cell mirror transistor 90 of PMOS type connected between the supply line 85 and the first intermediate node 83. The transistors 88, 89 and 90 have the same structure, are obtained using with the same technology and have the same dimensions, and are consequently traversed by the same current, equal to the cell current  $I_C$ . A mirror switch-off transistor 91 is moreover connected between the supply line 85 and the cell equalization node 81 and receives, on its gate terminal, a control voltage CNT switching between  $V_A$  and 0 V.

In addition, a reference mirror circuit 94 is connected between the supply line 85, a reference equalization node 95, the first differential node 78a and a second intermediate node 97. The reference equalization node 95 is connected to a reference line 98 connected to a reference cell (not shown) and carrying a reference current  $I_{REF}$ .

The reference mirror circuit 94 has a similar structure to the cell mirror circuit 80 and comprises a first reference input transistor 99 of PMOS type, diode-connected between the supply line 85 and the reference equalization node 95; a first reference mirror transistor 100 of PMOS type connected between the supply line 85 and the first differential node 78a and a second reference mirror transistor 101 of PMOS type connected between the supply line 85 and the second intermediate node 97. A mirror switch-off transistor 102 is moreover connected between the supply line 85 and the reference equalization node 95 and receives, on its gate terminal, the control voltage CNT.

A first mirror circuit 105, formed by NMOS transistors, is connected between the first intermediate node 83 and the first differential node 78a. A

second mirror circuit 106, formed by NMOS transistors, is connected between the second intermediate node 97 and the second differential node 78b. First and second mirror circuits 105 and 106 may be switched off by mirror switch off transistors 91, 102 by bringing control voltage CNT to 0 V.

5                      During reading, transistors 35-37 are turned on for selecting the bitline connected to the memory cell 2 to be read and for connecting it to the read circuit 26. The NMOS transistor 37 operates both as selector and as a fixing element for the read voltage  $V_1$ . In fact,  $Y_o = V_1 + V_{th} + V_{ov}$ , where  $V_{th}$  is the threshold voltage (turning-on voltage) of NMOS transistor 37 and  $V_{ov}$  is the overdrive voltage, which depends upon the current flowing in the NMOS transistor 37 and consequently upon the set or reset condition of the read memory cell 2.  $V_1$  is chosen so as not to modify the information content of the cell (for example,  $V_1 \cong 1$  V). In practice, by fixing  $Y_o$ , the voltage  $V_1$  is also fixed, except for the variation of  $V_{ov}$ , which in any case is small as compared to  $V_1$  and  $V_{th}$ .

10                      Consequently, the voltage  $Y_o$  determines the biasing of the memory cell 2 selected at  $V_1$ , so that, in the selected bitline 11, a current  $I_c$  flows that depends upon the set or reset condition of the memory cell 2. The cell current  $I_c$  is then mirrored to the first differential node 78a by the cell mirror circuit 80 (and precisely by the second cell mirror transistor 90) and by the first mirror circuit 105, and here is subtracted from the reference current  $I_{REF}$  mirrored by the reference mirror circuit 94 (and precisely by the first reference mirror transistor 100).

15                      Furthermore, the reference current  $I_{REF}$  is mirrored to the second differential node 78b by the reference mirror circuit 94 (and precisely by the second reference mirror transistor 101) and by the second mirror circuit 106, and is subtracted from the cell current  $I_c$  repeated by the cell mirror circuit 80 (and precisely by the first cell mirror transistor 89).

20                      If, previously, the first and the second differential nodes 78a, 78b had been brought to the same biasing voltage by the equalization transistors not shown, the currents flowing in the first and second differential nodes 78a, 78b

charge or discharge the parasitic capacitances  $C_R$  and  $C_M$  (represented by dashed lines) associated to the nodes. In particular, if the cell current  $I_C$  is greater than the reference current  $I_{REF}$ , the voltage at the second differential node 78b rises rapidly, because the current  $I_C - I_{REF}$  rapidly charges the capacitance  $C_M$  associated thereto, whereas the voltage at the first differential node 78a drops rapidly, since the current  $I_{REF} - I_C$  rapidly discharges the capacitance  $C_R$  associated thereto.

Instead, if the reference current  $I_{REF}$  is greater than the cell current  $I_C$ , the voltage at the first differential node 78a rises rapidly and the voltage at the second differential node 78b drops rapidly.

10                   The differential 78 then compares the voltages on the differential nodes 78a and 78b and supplies the output datum.

                  The read/write method described herein can be used for multilevel programming. To this end, different logic resistance values may be written in the memory element 3, with a statistical distribution that must be as narrow as possible around the desired value to be able to allocate precisely a preset number of levels in the window comprised between a minimum resistance value  $R_{MIN}$  and a maximum resistance value  $R_{MAX}$  of the memory element 3. Since the resistance of the memory element 3 is directly correlated to the programming current, it is possible to program the memory element 3 with different logic resistance values, using different programming currents. For example, as shown in Figure 11a, from a set cell with resistance  $R_1$  (corresponding to  $R_{MIN}$  and to the programming current  $I_1$ ), associated to the logic level 00, it is possible to obtain, by supplying currents  $I_2$ ,  $I_3$ , and  $I_4$ , further three logic resistance values  $R_2$ ,  $R_3$ , and  $R_4$ , respectively, each associated to a respective logic level 01, 10, 11. In this way it is possible to store two bits in each memory cell 2.

                  Likewise, starting from a reset cell having a resistance  $R_4$  corresponding to the logic level 11, it is possible to obtain the other logic resistance values  $R_3$ ,  $R_2$ ,  $R_1$ , corresponding to the logic levels 10, 01, 00, supplying currents  $I_3$ ,  $I_2$ ,  $I_1$ , as shown in Figure 11b.

In the above case, the writing current generator must be able to supply the different current values necessary for programming the different resistance values.

The techniques for writing the PCM device 20 may be different.

5           According to a first solution, the current generator supplies a current of an increasing or decreasing value in a staircase way. After a current step has been applied, the resistance value (or the corresponding logic value) programmed in the memory element is verified. The programmed value is verified in the reading stage by comparison with an appropriate reference value (resistance, voltage or  
10   current). If the outcome of the comparison is negative, a new increasing/decreasing pulse is supplied until the desired value is reached.

          Figures 12a and 12b show two non-limiting examples of current staircases applied during writing, separated by verify steps. During writing, the transistors 35-37 and 42 are on and the transistors 43 are off (see for reference  
15   Figure 13, similar to Figure 5, wherein, however, just one selected bitline 11 is shown and the write circuit 45 and read circuit 33 associated thereto are shown in detail).

          In addition, transistors 49a-49c are turned on selectively so as to obtain the desired currents. In particular, initially, a first current step is supplied, as  
20   shown in Figure 12a or 12b.

          Next, the verifying is performed. To this end, the write transistor 42 is turned off and the read transistor 43 is turned on. The NMOS transistor 37 enables biasing of the bitline 11 at the controlled read voltage VBL as described previously. Then, the read circuit 33 compares the current  $I_i$  flowing in the memory  
25   element 3 with the current  $I_{REF}$  corresponding to the desired resistance value (or logic value). If the outcome of the verification is negative, the read circuit 33 again enables the write circuit 45, which sends a new current pulse, of increasing value, selectively and appropriately enabling the transistors 49a-49c. If, instead, the outcome of the verification is positive, the write algorithm is interrupted.

Alternatively, multilevel programming can be performed using a current generator that supplies the cell to be programmed with a current having a value corresponding to the desired level. For example, in the case of storage of two bits per memory cell 2, four current levels of a precise value are required, corresponding to four different resistance values of the memory element 3.

The implementation of a current generator for a multilevel memory is similar to that of a current generator for a two-level memory, illustrated in Figures 7 and 8. For example, Figure 14 illustrates a current generator of a multilevel type 45, having four generator transistors 49a-49d, one for each logic level that it is intended to write, which are activated alternately, so that only one of the four generator transistors 49a-49d is activated at a given instant. Alternatively, they can be turned on in combination, to obtain the required current values.

Figure 15 illustrates a different solution, wherein a single transistor 73 (similarly to Figure 8) is driven by a gate voltage  $V_{G5}$ , the value whereof is determined by the desired current value and hence by the desired logic level.

The advantages of the memory device described herein are the following. Since the memory elements are written by supplying a preset current, the topological position of each cell within the array does not affect the programmed resistance value. It follows that it is possible to obtain narrow distributions of programmed resistance and thus easier reading. Since narrow resistance distributions are obtained, it is moreover possible to carry out multilevel programming, which would otherwise not be possible on account of the reading uncertainty.

The voltage biasing of the cells during reading enables simple operation. Reading is easier, and the read circuits can be made using simple structures. The device is thus, as a whole, reliable and inexpensive.

All of the above U.S. patents, U.S. patent application publications, U.S. patent applications, foreign patents, foreign patent applications and non-



patent publications referred to in this specification and/or listed in the Application Data Sheet are incorporated herein by reference, in their entirety.

Finally, it is clear that numerous modifications and variations can be made to the PCM device described and illustrated herein, all of which fall within in  
5 the scope of the invention, as defined in the annexed claims.